

# PAILS Solutions

Schoeller Allibert Ropac®  
Premium Packaging Protection

Catalogue



Since 1968  
Ropac® is part of  
Schoeller Allibert  
company group

As part of Schoeller Allibert Group, our  
company is based in Romont since 1968.  
The factory in Switzerland is well known  
for the production of UN and high  
performance containers under the brand  
name Ropac®.



Schoeller Allibert



Schoeller Allibert



Our colors

10 RAL 9003

77 RAL 6017

90 RAL 9011

80 RAL 4005

40 RAL 3020

60 RAL 5017

94 RAL 7042

64 RAL 5024

24 RAL 1018

45 RAL 3011

66 RAL 5002

33 RAL 3000

68 RAL 5003

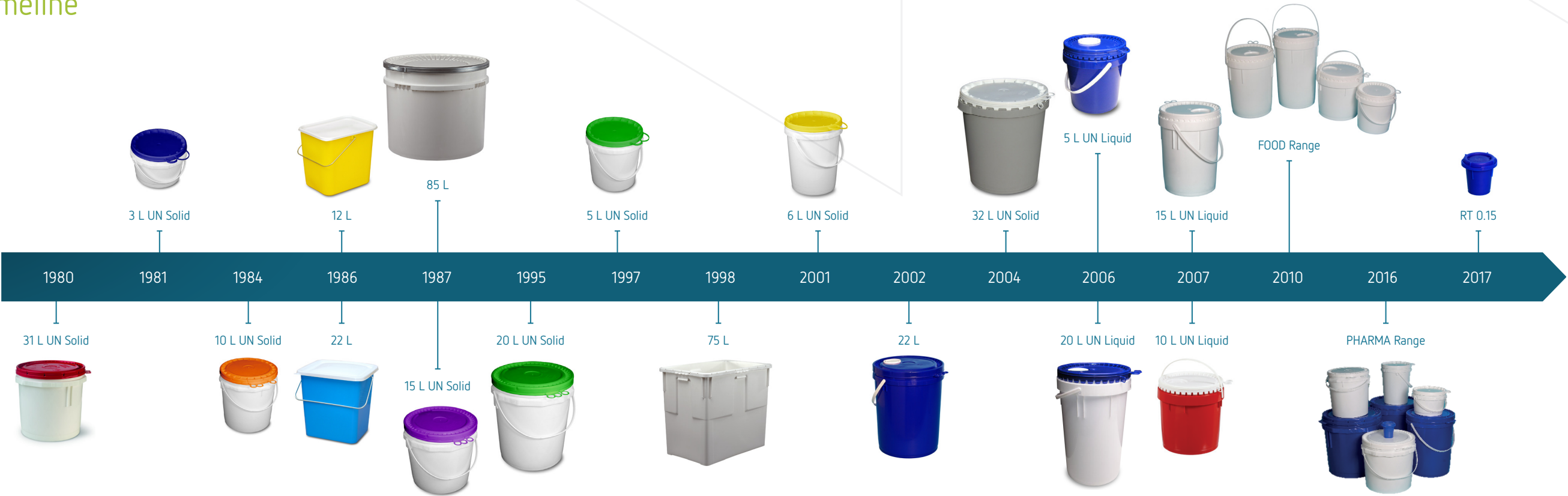
51 RAL 3009



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Timeline



Digital print

Available on round pails from 5 up to 22 litres.



# The 8 segments we serve

## UV inks



ROPAC® Packaging Solutions have been the containers of choice for the UV Inks industry for many years. The UN Certified for Solids and Liquids ranges are chosen for their robustness, ability to efficiently protect against light and UV and their certification for class Y and Z up to 2.1 kg/dm3. The possibility of having full open top or several types of Flex-Spouts gives your clients the ability to choose how they work with your product.

## Chemicals



Many of the world's largest Chemical companies trust ROPAC® Packaging Solutions for safeguarding their products, reputation and the environment for over 40 years. The UN Certified for Solids range is chosen for its ease-of-use, robustness and ability to efficiently protect your staff and the environment from the hazardous product. ROPAC® Packaging Solutions are produced in virgin high-density polyethylene (HDPE) which increases impact resistance and guarantees performance at low and high temperatures. Our robust packs ensure an exceptionally high level of stability on pallet and during transit.

## Lubricants



Supporting some of the world's leading brands, ROPAC® Packaging Solutions ensure that Oils and Lubricants arrive safely around the world. Their robust, strong and easy to use profile allows a multitude of applications and our 'can do' attitude allows us to customize them with Flex-Spouts and Pump fitments. ROPAC® strength ensures the environment is protected from any spills or leakages and that your valued clients are able to fully utilize the complete contents.

## Coatings



We ensure your coatings arrive around the world safely in a robust and easy to use pack. ROPAC® Packaging Solutions have been used extensively within the Coatings industries for many years due to their UN Certification for Solids and Liquids, their robustness and their ability to efficiently protect your product against harsh and hostile environments. ROPAC® Packaging Solutions withstand handling and transportation without compromising their quality.

## Pharma products



Safeguarding your expensive Active Ingredients, our ROPAC® Pharma Packaging Solutions are the primary choice for your needs. ROPAC® has very close ties with the pharmaceutical industry and offers Food and Pharma grade containers to ship their extremely high value products around the world. With every container having Tamper Evidence and being produced in our ISO22000 certified premises, you can be assured your product arrives exactly as it left your factory.

## Cosmetics



Many leading Cosmetics manufacturers choose the ROPAC® range containers for the shipments of their high-value cosmetics and ingredients to safeguard their image, reputation and control costs. Cosmetics ingredients can be very high value and need to meet very high standards, subsequently we can produce robust pails which meet demands for Food or Pharma requirements.

## Paints



The ROPAC® range of Packaging Solutions are used extensively by paints and coatings manufacturers, who prefer a robust, high quality and proven packaging solution which gives them the assurance that their product will arrive in a good way. The liquid-tight properties and robust construction means that our pails remain the primary pack of choice for demanding and tough applications within these interesting sectors.

## Food & nutritional products



Food Grade and Pharma rated containers are trusted for many of the world's leading Food & Nutritional producers. Our close ties with this industry ensure we deliver high-quality containers to ship their high value products around the world. Food & Nutritional product manufacturers rely on the safety and security provided by the UN rated ROPAC® pails.

ROPAC® Secure

Our strong UN Solid range, designed for demanding applications.



Secure

7503.006 - 3 L

Reference	MP 3LH
UN certification	1H2/Y4/S
Ext. Ø top (mm)	220,5
Ext. Ø bottom (mm)	179
Ext. height (mm)	143
Weight (gr)	287,5

Standard gaskets : SEBS, PVC.

7505.006 - 5 L

Reference	MP 5LH
UN certification	1H2/Y6/S
Ext. Ø top (mm)	217
Ext. Ø bottom (mm)	180
Ext. height (mm)	219
Weight (gr)	396,5

UN certified with flex-spout, vent, membrane.

Standard gaskets : SEBS, PVC, PUR.

7506.006 - 6 L

Reference	MP 6LH
UN certification	1H2/Y6/S
Ext. Ø top (mm)	218,5
Ext. Ø bottom (mm)	173
Ext. height (mm)	267,5
Weight (gr)	466

UN certified with flex-spout. Standard gasket : SEBS, PVC.

7510.006 - 10 L

Reference	MP 10LH
UN certification	1H2/14/S
Ext. Ø top (mm)	268
Ext. Ø bottom (mm)	233
Ext. height (mm)	274
Weight (gr)	629,5

Standard gaskets : PVC.

7515.006 - 15 L

Reference	MP 15LH
UN certification	1H2/Y23/S
Ext. Ø top (mm)	320
Ext. Ø bottom (mm)	278,5
Ext. height (mm)	286,5
Weight (gr)	938

Standard gaskets : SEBS, PVC.

7520.006 - 20 L

Reference	MP 20LH
UN certification	1H2/Y27/S
Ext. Ø top (mm)	321
Ext. Ø bottom (mm)	280
Ext. height (mm)	355
Weight (gr)	1098

UN certified with standard and metallic flex-spout.

Standard gaskets : SEBS, PVC, PUR.

7525.006 - 31 L

Reference	MP 31LH
UN certification	1H2/Y40/S
Ext. Ø top (mm)	398
Ext. Ø bottom (mm)	345
Ext. height (mm)	372
Weight (gr)	1865

7526.006 - 32 L

Reference	MP 32LH
UN certification	1H2/Y36/S
Ext. Ø top (mm)	379
Ext. Ø bottom (mm)	306
Ext. height (mm)	405
Weight (gr)	1400

Further certification for chlorine tablets. Standard gaskets : SEBS.

ROPAC® Prime

Our reliable UN Liquid range, offering exceptional protection and strength.



Prime

7562.006 - 5 L

Reference	LIQ 5L
UN certification	1H2/Y2.1/100
Ext. Ø top (mm)	224
Ext. Ø bottom (mm)	181
Ext. height (mm)	230
Weight (gr)	481

Further UN certifications for solids: 1H2/Z26/S and 1H2/X9/S.  
UN certified with flex-spout, event, membrane. Standard gasket : PUR.

7564.006 - 10 L

Reference	LIQ 10 L
UN certification	1H2/Y1.6/100
Ext. Ø top (mm)	289
Ext. Ø bottom (mm)	244
Ext. height (mm)	282
Weight (gr)	930

UN certified with flex-spout. Standard gasket : PUR.

7565.006 - 15 L

Reference	LIQ 15 L
UN certification	1H2/Y1.2/100
Ext. Ø top (mm)	289
Ext. Ø bottom (mm)	244
Ext. height (mm)	395
Weight (gr)	1152

UN certified with flex-spout. Standard gasket : PUR.

7566.006 - 20 L

Reference	LIQ 20 L
UN certification	1H2/Y1.6/100
Ext. Ø top (mm)	289
Ext. Ø bottom (mm)	244
Ext. height (mm)	460
Weight (gr)	1262

Further UN certification for solids : 1H2/X32/S.  
UN certified with flex-spout. Standard gasket : PUR.

Lid devices



Standard flex-spout



Red flex-spout



Vent



Membrane flex-spout

Closing devices



Semi-automatic lid-press



Nylon ring for the UN liquid range

## ROPAC® Original

All the Ropac® quality advantages for non-hazardous applications.



### Original

	<b>7501.300 - 0.15 L</b> Reference RT 0.15 MP Ext. Ø top (mm) 85.2 Ext. Ø bottom (mm) 53.6 Ext. height (mm) 85.8 Weight (gr) 66.2	
	<b>7503.006 - 3 L</b> Reference MP 3LW Ext. Ø top (mm) 220.5 Ext. Ø bottom (mm) 179 Ext. height (mm) 143 Weight (gr) 291.5	
	<b>7505.006 - 5 L</b> Reference MP 5LW Ext. Ø top (mm) 217 Ext. Ø bottom (mm) 180 Ext. height (mm) 219 Weight (gr) 400.5	
	<b>7506.006 - 6 L</b> Reference MP 6LW Ext. Ø top (mm) 218.5 Ext. Ø bottom (mm) 173 Ext. height (mm) 267.5 Weight (gr) 470	
	<b>7510.006 - 10 L</b> Reference MP 10LW Ext. Ø top (mm) 268 Ext. Ø bottom (mm) 233 Ext. height (mm) 274 Weight (gr) 649.5	

PVC gasket.

	<b>7515.006 - 15 L</b> Reference MP 15LW Ext. Ø top (mm) 320 Ext. Ø bottom (mm) 278.5 Ext. height (mm) 286.5 Weight (gr) 958	
	<b>7520.006 - 20 L</b> Reference MP 20LW Ext. Ø top (mm) 321 Ext. Ø bottom (mm) 280 Ext. height (mm) 355 Weight (gr) 1118	
	<b>7520.006 - 22 L</b> Reference MP 22LW Ext. Ø top (mm) 324.5 Ext. Ø bottom (mm) 276 Ext. height (mm) 387 Weight (gr) 1174	
	<b>7525.006 - 31 L</b> Reference MP 31LH Ext. Ø top (mm) 398 Ext. Ø bottom (mm) 345 Ext. height (mm) 372 Weight (gr) 1865	
	<b>7526.006 - 32 L</b> Reference MP 32LH Ext. Ø top (mm) 379 Ext. Ø bottom (mm) 306 Ext. height (mm) 405 Weight (gr) 1400	

Lid 15-20H possible.

No gasket.

With or without gasket.

## ROPAC® Food & ROPAC® Cube

Food : Our range for liquid foods where good seals and robustness are required.

Cube : Heavy duty pails for efficient protection and shipments.



### Food

	<b>7562.006 - 5 L</b> Reference FOOD 5L Ext. Ø top (mm) 224 Ext. Ø bottom (mm) 181 Ext. height (mm) 230 Weight (gr) 481	
	<b>7564.006 - 10 L</b> Reference FOOD 10 L Ext. Ø top (mm) 289 Ext. Ø bottom (mm) 244 Ext. height (mm) 282 Weight (gr) 930	

Standard gasket : SEBS. Option flex-spout.

Standard gasket : SEBS. Option flex-spout.

	<b>7565.006 - 15 L</b> Reference FOOD 15L Ext. Ø top (mm) 289 Ext. Ø bottom (mm) 244 Ext. height (mm) 395 Weight (gr) 1152	
	<b>7566.006 - 20 L</b> Reference FOOD 20 L Ext. Ø top (mm) 289 Ext. Ø bottom (mm) 244 Ext. height (mm) 460 Weight (gr) 1262	

Standard gasket : SEBS. Option flex-spout.

Standard gasket : SEBS. Option flex-spout.

### Cube

	<b>7601.006 - 3 L</b> Reference MP 3 L REC Ext. top (mm) 259 x 142 Ext. bottom (mm) 240 x 126 Ext. height (mm) 124 Weight (gr) 188	
	<b>7603.006 - 12 L</b> Reference MP 12 L REC Ext. top (mm) 306 x 239 Ext. bottom (mm) 256 x 188 Ext. height (mm) 268 Weight (gr) 625	
	<b>7607.006 - 22 L</b> Reference MP 22 L REC Ext. top (mm) 355 x 291 Ext. bottom (mm) 285 x 220 Ext. height (mm) 354 Weight (gr) 1215	

Special lid for battery recycling applications.


	<b>7610.001 - 75 L</b> Reference MP 75 L REC Ext. top (mm) 569 x 378 Ext. bottom (mm) 498 x 310 Ext. height (mm) 491 Weight (gr) 3600	
	Lid for 7610.001	

ROPAC® Pharma

Clean, certified protection for your sensitive & high value contents.




Pharma




7501.300 - 0.15 L

Reference	RT 0.15 MP
Ext. Ø top (mm)	85.2
Ext. Ø bottom (mm)	53.6
Ext. height (mm)	85.8
Weight (gr)	66.2




Silicone gasket.




7503.306 - 3 L

Reference	MP 3LH
Ext. Ø top (mm)	220.5
Ext. Ø bottom (mm)	179
Ext. height (mm)	143
Weight (gr)	287.5




SEBS gasket.




7505.306 - 5 L

Reference	MP 5LH
Ext. Ø top (mm)	217
Ext. Ø bottom (mm)	180
Ext. height (mm)	219
Weight (gr)	396.5




SEBS gasket.




7506.306 - 6 L

Reference	MP 6LH
Ext. Ø top (mm)	218.5
Ext. Ø bottom (mm)	173
Ext. height (mm)	267.5
Weight (gr)	466




SEBS gasket.




7510.306 - 10 L

Reference	MP 10LH
Ext. Ø top (mm)	268
Ext. Ø bottom (mm)	233
Ext. height (mm)	274
Weight (gr)	629.5




SEBS gasket.




7515.306 - 15 L

Reference	MP 15LH
Ext. Ø top (mm)	320
Ext. Ø bottom (mm)	278.5
Ext. height (mm)	286.5
Weight (gr)	938




SEBS gasket.




7520.306 - 20 L

Reference	MP 20LH
Ext. Ø top (mm)	321
Ext. Ø bottom (mm)	280
Ext. height (mm)	355
Weight (gr)	1098




SEBS gasket.




7520.306 - 22 L

Reference	MP 22LH
Ext. Ø top (mm)	324.5
Ext. Ø bottom (mm)	276
Ext. height (mm)	387
Weight (gr)	1174




SEBS gasket.




7525.306 - 31 L

Reference	MP 31LH
Ext. Ø top (mm)	398
Ext. Ø bottom (mm)	345
Ext. height (mm)	372
Weight (gr)	1865




PVC gasket. Special lid for metallic flex-spout.



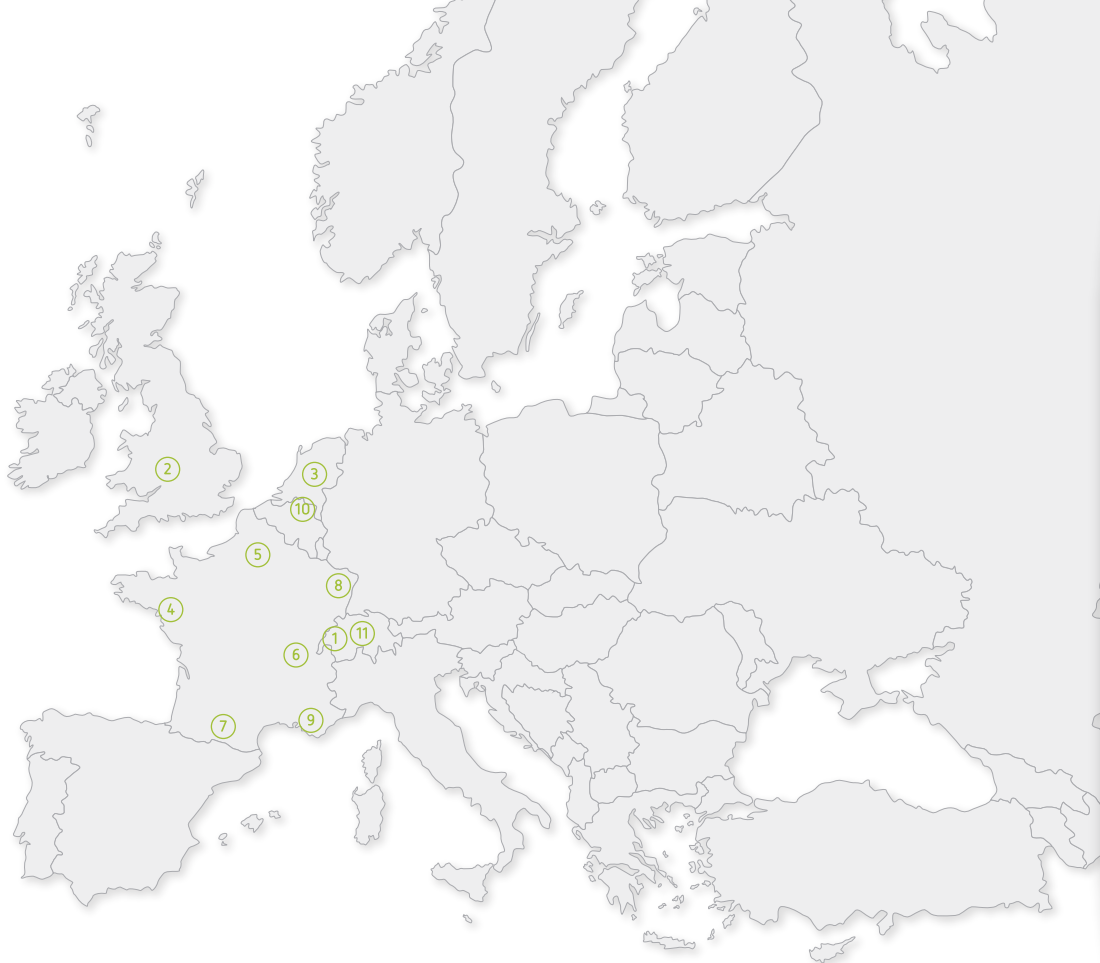
7526.306 - 32 L

Reference	MP 32LH
Ext. Ø top (mm)	379
Ext. Ø bottom (mm)	306
Ext. height (mm)	405
Weight (gr)	1400



SEBS gasket. Special lid for metallic flex-spout.





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